



HEMTEK ST Stationary Hot Air Welder

The HEMTEK ST is intuitive to set-up and use. Easy to mount to almost any work surface – use while sitting or standing. Welds hems, pole pockets, piping, and overlap seams with a simple guide change. No need to prepare or finish welding with hot-air hand tools, the HEMTEK welds from edge to edge.

- Drive speed of up to 12 m per minute
- Adjustable air flow, speed, temperature, and pressure
- Simple controls, easy to use
- Can be mounted onto almost any table - use sitting or standing
- Tool-free adjustment and changing of hem/overlap guides
- One hem guide, three applications:
 - Hem
 - Pole pocket: up to 100 mm
 - Piping
- Overlap seam guide available as accessory
- Foot pedal starts/stops welding process leaving both hands free to guide material
- Welds edge-to-edge, no need to finish with hot-air hand tools
- Easy to use cool-down mode prolongs element life

Technical Data

Voltage	V	120	230	230
Power consumption	W	1800	3450	2350
Temperature	°C	100 - 650	100 - 650	100 - 650
Drive speed	m/min.	0.8 - 12	0.8 - 12	0.8 - 12
Welding seam width	mm	20/30/40	30/40	20
Noise level	dB	70	70	70
Size (L x W x H)	mm	433 x 350 x 600		
Weight	kg	27	27	27
Approval markings		CE, QPS	CE, QPS	CE, QPS
Electrical protection		Class I	Class I	Class I

Article No.:

157.871: HEMTEK ST 120 V / 1800 W, 20 mm, with plug

157.870: HEMTEK ST 120 V / 1800 W, 30 mm, with plug

157.869: HEMTEK ST 120 V / 1800 W, 40 mm, with plug

157.862: HEMTEK ST 230 V / 2350 W, 20 mm, without plug

157.861: HEMTEK ST 230 V / 3450 W, 30 mm, without plug

157.860: HEMTEK ST 230 V / 3450 W, 40 mm, without plug

Included in delivery: HEMTEK ST, table mount, hem guide



HEMTEK ST Accessories

					
157.705: Hem welding nozzle 40 mm	157.706: Hem welding nozzle 30 mm	157.707: Hem welding nozzle 20 mm	108.117: 40 mm top roller	161.202: 40 mm bottom roller	157.047: 30 mm top roller
					
157.071: 30 mm bottom roller	157.048: 20 mm top roller	157.070: 20 mm bottom roller	156.472: Adjustable hem and piping guide	157.879: Adjustable hem and piping guide for heavy materials	155.800: Overlap guide
					
159.780: Tape welding guide	160.269: Pressure weight, large	169.971: Tape delivery system	157.098: Nozzle adjustment gauge		